HONDA
CBR650F 2014-2016

FITTING INSTRUCTIONS
TO BE FITTED BY A QUALIFIED TECHNICIAN

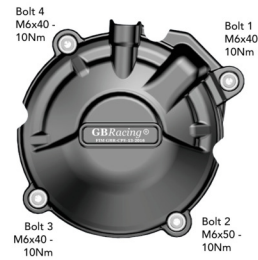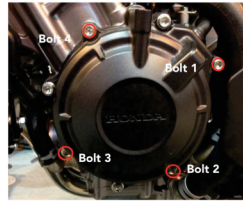**GBRacing**®
Premier Motorcycle Protection

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CBR650F-2014-1-GBR /
Secondary Clutch Cover Part No. EC-CBR650F-2014-2-GBR / Secondary Pulse Cover Part No. EC-CBR650F-2014-3-GBR
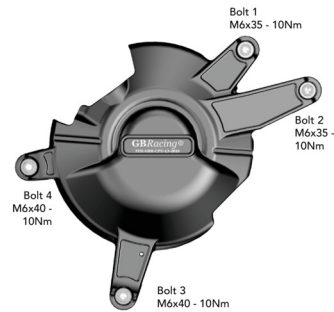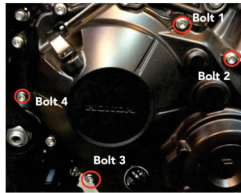
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2017/2020

SECONDARY ALTERNATOR COVER
PART NO. EC-CBR650F-2014-1-GBR

1   Remove nearside lower belly panel.
2   4 existing bolts from the stock Alternator cover,
    shown as position Bolt 1, 2 ,3 & 4.
3   Place the Secondary Alternator Cover over
    the stock cover.
4   Assemble 4 replacement bolts loosely in the
    correct positions as shown.
5   Tighten bolts to a Torque of 10Nm as per
    Manufacturer's recommendations.
    DO NOT OVERTIGHTEN.
6   Replace nearside lower belly panel.
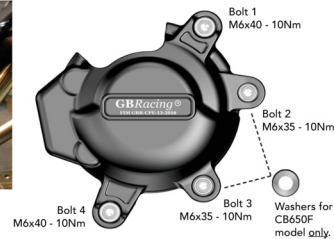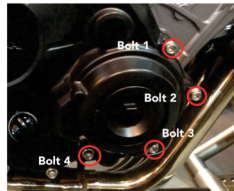

Bolt 4
M6x40 -
10Nm

Bolt 1
M6x40 -
10Nm

Bolt 3
M6x40 -
10Nm

Bolt 2
M6x50 -
10Nm

SECONDARY CLUTCH COVER
PART NO. EC-CBR650F-2014-2-GBR

1   4 existing bolts from the stock
    Clutch cover, shown as position
    Bolt 1, 2 ,3 & 4.
2   Place the Secondary Clutch Cover
    over the stock cover.
3   Assemble 4 replacement bolts
    loosely in the correct positions
    as shown.
4   Tighten bolts to a Torque of
    10Nm as per Manufacturer's
    ecommendations.
    DO NOT OVERTIGHTEN.

Bolt 1
M6x35 - 10Nm

Bolt 2
M6x35 -
10Nm

Bolt 4
M6x40 -
10Nm

Bolt 3
M6x40 - 10Nm

SECONDARY PULSE COVER
PART NO. EC-CBR650F-2014-3-GBR

1   Remove 4 existing bolts from the stock pulse
    cover, shown as position Bolt 1, 2 ,3 & 4.
2   Place the Secondary Pulse Cover over the
    stock cover.
3   Assemble 4 replacement bolts loosely in the
    correct positions as shown. If you have an
    unfaired CB650F, please use the spacer washers
    supplied at Bolt Position 2 & 3. Place this
    spacer in between the GBR engine cover and
    the original Honda cover in these 2 positions.
4   Tighten bolts to a Torque of 10Nm as per
    Manufacturer's recommendations.
    DO NOT OVERTIGHTEN.

Bolt 1
M6x40 - 10Nm

Bolt 2
M6x35 - 10Nm

Bolt 4
M6x40 - 10Nm

Bolt 3
M6x35 - 10Nm

Washers for
CB650F
model only.

www.GBRacing.de

Engine Cover Set: EC-CBR650F-2014-SET-GBR
EC-CBR650F-2014-1-GBR, EC-CBR650F-2014-2-GBR, EC-CBR650F-2014-3-GBR