# SUZUKI

# GSXR600/750 K6-K9 & L0-L6

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



**GB**Racing

#### THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXR600-K6-1-GBR / Secondary Clutch Cover Part No. EC-GSXR600-K6-2-GBR / Secondary Starter Cover Part No. EC-GSXR600-K6-2-1-GBR

Bullet Frame Race Slider Set K6-K10 - RACE - Part No. FS-GSXR600-K6-R / Bullet Frame Race Slider Set L1-L6 - RACE - Part No. FS-GSXR600-K11-R Paddock Stand / Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA10-GBR / Lower Chain Guard Part No. CGA08-GBR

Bolt 4



- aluminium alternator cover. Loosely screw down all Bolt using the supplied M6 x 55mm Hex Head Flange replacement bolts.
- Tighten all 4 bolts to a torque of 10 N/m as per 4 manufacturer's recommendations. DO NOT OVERTIGHTEN
- 5 Refit the fairing.

## SECONDARY CLUTCH COVER PART NO. EC-GSXR600-K6-2-GBR

- 1 Remove 4 off existing bolts on the stock aluminium Clutch cover, corresponding to the Secondary Engine Clutch Cover. Shown as bolt positions 1,2,3 & 4.
- 2 Place the Secondary Engine Clutch cover over the stock aluminium clutch cover. Loosely screw down all Bolts using the supplied M6 x 35mm Hex Head Flange replacement bolts.
- 3 Tighten all 4 bolts to a torque of 10 N/m as per manufacturer's recommendations. DO NOT OVERTIGHTEN





Bolt 1

**GB**Racing®

M6x35 HHF -10Nm

Bolt 2

M6x35

HHF -

10Nm



Bolt 4

HHF

10Nm

Bolt 2

M6x35

#### SECONDARY STARTER COVER PART NO. EC-GSXR600-K6-2-1-GBR

- Remove 3 off existing bolts on the stock aluminium Starter cover, corresponding to 1 the Secondary Engine Starter Cover. Shown as bolt positions 1,2 & 3. Note: Retain the 1 Rubber Washer found at Bolt Position 1.
- Assemble 1 of the supplied M6x35mm Hex Head Flanged Bolts through the 2 Secondary Engine Starter Cover at Bolt Position 1.
- Place the retained rubber washer over the threaded end of this bolt. З Place the Secondary Engine Starter Cover over the stock aluminium starter cover. Loosely screw down Bolt 1, then the remaining Bolts as supplied M6 x 35mm Hex Head Flange bolts.
- Tighten all 4 bolts to a torgue of 10 N/m as per 4 manufacturer's recommendations. DO NOT OVERTIGHTEN



Bolt 3



#### LOWER CHAIN GUARD PART NO. CGA10-GBR

- Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2. Position the assembly underneath the swing arm, closing the gap to the rear sprocket. 2
- Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard. 3 Mark off the chosen hole positions.
- Drill & Tap the marked holes , M6 (Drill 5mm Dia. for tapping)
- Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using 5 the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



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2 x Bolts & Washers

M6x20 - 10Nm

## LOWER CHAIN GUARD PART NO. CGA08-GBR

- Position the Lower Chain Guard on to the underside of the swing arm & mark off the hole centres. Note: There should be a 5mm minimum gap from the bike chain to the Lower Chain Guard. On some models there may be an overhang on the swing arm. It may help to reverse the Lower Chain Guard in order to ease marking the hole centres.
- Drill & Tap 2 off marked holes M6 (Drill 5mm Dia. for tapping) 2
- Assemble 2 off M6 washers onto 2 off M6 x 20mm Bolts. 3
- 4 Line up the Moulded Chain Guard to the Swing Arm & assemble the bolts & washers. Tighten to 10Nm approx.



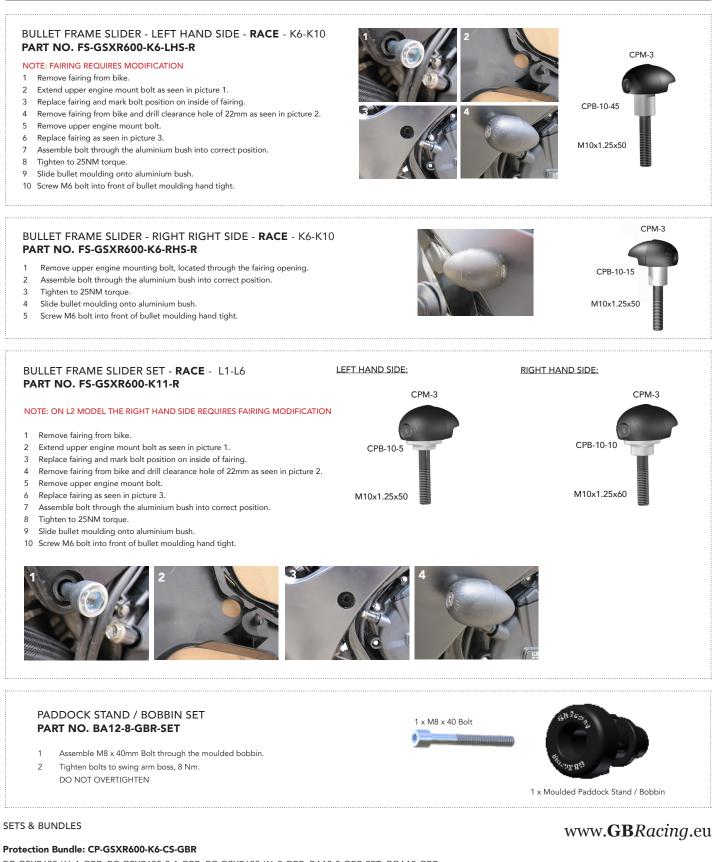




GSXR600/750 K6-K9 & L0-L6

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN





EC-GSXR600-K6-1-GBR, EC-GSXR600-2-1-GBR, EC-GSXR600-K6-2-GBR, BA12-8-GBR-SET, CGA10-GBR

#### Engine Cover Set: EC-GSXR600-K6-SET-GBR

EC-GSXR600-K6-1-GBR, EC-GSXR600-2-1-GBR, EC-GSXR600-K6-2-GBR

Frame Slider Set K6-K10: FS-GSXR600-K6-R:

FS-GSXR600-K6-LHS-R, FS-GSXR600-K6-RHS-R

Frame Slider Set L1-L6: FS-GSXR600-K11-R (Parts only available as a SET)

DO NOT use these products unless you agree to our Terms & Conditions, as shown on our paperwork and website. If you do not agree, please return the product(s) to your dealer for a refund.